

1909
SAGAMORE SPIRIT.
◆◆

200x
AWARD-WINNING
SPIRIT BRAND



SAGAMORE CASK STRENGTH RYE WHISKEY

It starts with our commitment to source high-quality grains through our grain-to-glass process and connecting with the local farming community. These grains are used to create our high-rye and low-rye whiskeys that are both triple distilled and matured for 7 years before being blended in small batches. The blending of two straight whiskeys gives complexity, while our triple distillation process enhances its distinct smoothness.

Sagamore Cask Strength Rye Whiskey captures the local terroir as it was aged for 7 years in Maryland where the hot and humid summers increase proof and complexity. This is a modern Maryland-style rye that draws inspiration from Maryland's distilling past through its distinct taste profile, while offering rich flavors that appeal to the whiskey purist of today.

- ◆ 100% Maryland made whiskey at Sagamore Distillery
- ◆ Quality ensured from grain-to-glass
- ◆ Two mash bills & triple distilled for Maryland-style rye flavor
- ◆ 100% non-GMO corn for low-rye whiskey
- ◆ 23-barrel batches
- ◆ Hand-bottled
- ◆ Non-chill filtered

123
PROOF

61.5%
ALC/VOL

7
YEARS AGED



Traditional Maryland-style rye whiskey. Notes of rich dark chocolate and black cherries with freshly cracked black pepper give way to smooth caramel and honey. A long and complex finish reveals leathery oak tannins and a gentle, lasting warmth.



Dark fruits, honey, and baking spices.



Dark golden hay.



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SAGAMORE WHISKEY

We are driven to craft the world's best rye whiskey. The legacy of Maryland Rye as a beacon of quality grounds us, but it's today's whiskey lovers across the globe who inspire us. We believe it's time for a modern approach to American Whiskey: one that prioritizes an impactful grain to glass process utilizing Non-GMO grains, connecting with the local farming community, and a determination to create the greatest rye whiskey imaginable. The Spirit of Sagamore lives in our award-winning products and disciplined pursuit of excellence.

WHAT IS AMERICAN STRAIGHT RYE WHISKEY?



Made from a fermented mash that includes at least 51% rye grain.



Stored in new charred oak containers at less than 125 proof (62.5% ABV)



Aged for a minimum of 2 yrs to be categorized as a straight rye whiskey.

WHAT MAKES MARYLAND RYE UNIQUE?



Well-rounded and balanced



Corn included in mash bill

CASK STRENGTH | 750ML BOTTLE & SHIPPER



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